



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD3309-1
Job Sheet 182177



Part No: RBD3309-1

Job Qty: 30 ea

Part Name: Label, Remove Before Flight



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 8/28/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG RBD3309-1 Rev 2 IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs		8/28/18	0.00	0.00	Purchasing		AUG 27 2018
110	Packaging	30 pcs		8/28/18	0.00	0.00	Packaging2		AUG 27 2018
120	QC	30 pcs		8/28/18	0.00	0.00	QC6		SEP 11 2018
130	Packaging	30 pcs		8/28/18	0.00	0.00	Packaging3-1		
140	QC21-SA	30 Ea		8/28/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1--Issue P/O to Studio Letterage; P/O 040750 2-Fabricate as per DWG.

AUG 20 2018

DOE: 8/19-08-27

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD3309-1P	Label, Remove Before Flight	30 Ea (1 ea)	100-Purchasing	3105435

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBD3309-1P	30	0	0

Part Specifications

Specifications could not be found.

Plex 8/20/18 12:47 PM dart.baker.diane



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S105436



Part: RBD3309-1

Job No: 182177

Serial No/Batch: S105436

Revision: 2

Inspector:

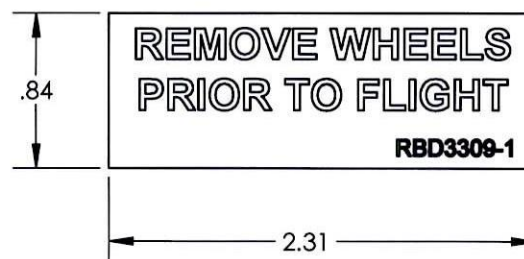
Exp Date:

Instructions:

Date: 08/27/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0039	RBD3309-3 MOVED TO SEPERATE SHEET.	2/16/2016	SM	JAG



REDLINE:
CORRECTED P/N ON LABEL
DAN
4/11/2017

NOTE:
 1) MATERIAL: BLACK LETTERS ON ADHESIVE BACK

RBD3309-1
 LABEL, REMOVE BEFORE FLIGHT

DART AEROSPACE	
TITLE ROUND HANDLING WHEELS	
DWG NO. RBD412-729-011 RBD3309-1	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: GILBERT	
CHECKED:	
OPPS APPR:	
QA APPR:	
APPROVED: GILBERT	USED ON MODEL
SCALE 1:1	DATE 3/15/2015 SHEET 18 OF 19



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER PO040780

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040780

PO Date: 8/20/18

Due Date: 8/27/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
AUG 21 2018

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182177	RBD3309-1P			Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2	Firmed	-	8/27/18	30 Ea	0 Ea	30 Ea	\$4.66666/Ea	\$140.00
							30 X	AUG 27 2018				DAS 61 9-89	
2	182179	RBD3309-3P			Label, Grease Slides RBD3309-3 As Per Dwg. RBD3309-3 Rev. 2	Firmed	-	8/27/18	55 Ea	0 Ea	55 Ea	\$4.181818/Ea	\$230.00
							55 X	AUG 27 2018					
3	182175	D4085-3P			Placard, Instructions D4085-3 : Various STC's As Per Dwg D4085 Rev.C	Firmed	-	8/27/18	20 pcs	0 pcs	20 pcs	\$3.75/pcs	\$75.00
							20 X	AUG 27 2018					
Grand Total:													\$445.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT



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PURCHASE ORDER
PO040780

Order Notes

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/21/18 10:53 AM dart.baker.diane

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46750
Date: 08/27/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		✓30	RBD3309-1P. ✓	H	4.6667	140.00
		✓55	RBD3309-3P. ✓	H	4.1818	230.00
		✓20	D4085-3P. ✓	H	3.7500	75.00
			Attn: Diane Baker PO# 040780			
			Subtotal:			445.00
			H - HST			
			HST			57.85
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	502.85
Comment: WO23450					Amount Paid	0.00
Sold By:					Amount Owning	502.85

DAS
61
9-89

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>040780</u>	<u>WO# 23450</u>			
Description (Part Name): <u>RBD3309-1P, RBD3309-3P, D4085-3P</u>			Quantity: <u>30, 55, 20</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>Aug 27, 2019</u>				
Authority: <u>3M</u>				
Approval: <u>Valerie Young</u>		Date: (yyyy/mm/dd) <u>2018/08/27</u>		
Signature: <u>[Signature]</u>		Title: <u>Office Admin.</u>		